

WORK ORDER 2008-30

Date opened: 12 December 2008

Project: Attachment Provisions
Type: Bell 206BBatch Quantity: 10 Forward Fitting (49720-01)
5 Aft Right Saddle (49721-01)
5 Aft Left Saddle (49721-02)
5 Forward Beams (49730-01)
5 Aft Beams (49731-01)Approval: Pending
Drawing List: DCL497

Fabrication and Assembly Drawing(s)	Description
49720, Rev. 0	Forward Fitting
49721, Rev. 0	Aft Saddle
49730, Rev. 0	Forward Beam
49731, Rev. 0	Aft Beam

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y ✓</u>
Document Control List revision level matches (or exceeds) STC:	<u>Y ✓</u>
Drawings revision levels match Document Control List:	<u>Y ✓</u>
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y ✓</u>
Tests and inspections specifically called out on drawings are complete:	<u>Y ✓</u>
Release tags associated with all fabricated parts are attached:	<u>Y ✓</u>
All mounting hardware and supplies are included:	<u>Y ✓</u>

List all non-conformities raised: _____

Inspector Signature: Man 20/09 Jeff Clarke Date: _____See WO 2008-27/28/29 for release tags.

Drawing: 49720 Revision 0
Assembly: 49720-01 Forward Fitting

Qty Per	Part #	Description	Material	P.O.W.O.	Checked
10 Total	49720-01	Forward Fitting	6061-T6 Alumium, 4x3 Bar		
10	49320-01	Barrel Nut	304 Stainless Steel, 0.75 Rod		

PROCESS

PER

INSPECTION

SIGNATURE

FINAL INSPECTION DWG 49720 49720

JC.

Drawing: 49721 Revision 0
Assembly:

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	78621-01	Aft Right Saddle	6061-T6 Alumium, 3 x 1 Bar		
5 Total	78621-02	Aft Left Saddle	6061-T6 Alumium, 3 x 1 Bar		
10 Total	78621-03	Barrel Nut	304 Stainless Steel, 0.75 Rod		

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 49721		gc.	

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 49730 Revision 0
 Assembly: 49730-01 Forward Beam Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	49730-01	Low Beam Assembly			
1	49730-02	Down Tube	304 Stainless Steel, 1x2x0.125 tube		
1	49730-03	Down Tube	304 Stainless Steel, 1x2x0.125 tube		
1	49730-04	Cap	321 Stainless Steel, 0.025 Sheet		
2	69830-15	Bushing	304 Stainless Steel, 0.625 x 0.120 Tube		
1	69830-16	Strap	304 Stainless Steel, 0.100 Sheet		
1	69830-07	Block	304 Stainless Steel, 0.188 Sqr. Rod		
1	69830-19	Cap	321 Stainless Steel, 0.025 Sheet		
1	69830-20	Cap	321 Stainless Steel, 0.025 Sheet		
1	69830-11	Guide	304 Stainless Steel, 0.75 x 0.065 Tube		
1	69830-21	Stop	6061-T6 Aluminum, 0.625 Rod		
1	69830-22	Knob	6061-T6 Aluminum, 0.75 Rod		
1	69830-23	Spring			
1	#10-32	C'Sunk Screw	Stainless		
1	MS21044C3	Nut			

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 49730			
Final Inspection	Drawing 49730			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 49731 Revision 0
 Assembly: 49731-01 High Beam Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	49731-01	Aft Beam Assembly			
1	49731-02	Down Tube	304 Stainless Steel, 1x2x0.125 tube		
1	49731-03	Tube	304 Stainless Steel, 1x2x0.125 tube		
1	49731-04	Tube	304 Stainless Steel, 1x1.5x0.125 tube		
1	49731-05	Cap	321 Stainless Steel, 0.025 Sheet		
2	69830-15	Bushing	304 Stainless Steel, 0.375 x 0.058 Tube		
1	69830-16	Strap	304 Stainless Steel, 0.100 Sheet		
1	69830-07	Block	304 Stainless Steel, 0.25 Sqr. Rod		
1	69830-19	Cap	321 Stainless Steel, 0.025 Sheet		
1	69830-11	Guide	304 Stainless Steel, 0.75 x 0.065 Tube		
1	69830-21	Stop	6061-T6 Aluminum, 0.625 Rod		
1	69830-22	Knob	6061-T6 Aluminum, 0.75 Rod		
1	69830-23	Spring			
1	#10-32	C'Sunk Screw	Stainless		
1	MS21044C3	Nut			

Processes	Per	Mat'l's Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 49731			
Final Inspection	Drawing 49731			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

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kmit
AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Mar 20/09
Date

Jeff Clark
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Beam Assembly Part #: 49731-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Fitting Part #: 49720-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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Date

9 Feb 20/09

Inspector's Signature

Jeff Chik.

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49320-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Right Saddle Fitting Part #: 49721-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Left Saddle Fitting Part #: 49721-02

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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Mar 20/09
Date

[Signature]
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2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49721-03

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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Mar 20/09
Date

[Signature]
Inspector's Signature

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2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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May 27/09
Date

[Signature]
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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May 27/09
Date

[Signature]
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2013 - 39th Ave. NE
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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Fitting Part #: 49720-01
Approval #: SH09-5 Serial #: --
WO #: 2008-30 Quantity: 2
Eligibility: Bell 206B Work Status: Manufactured
Remarks: _____

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May 27/09
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[Signature]
Inspector's Signature

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2013 - 39th Ave. NE
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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49320-01
Approval #: SH09-5 Serial #: --
WO #: 2008-30 Quantity: 2
Eligibility: Bell 206B Work Status: Manufactured
Remarks: _____

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May 27/09
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[Signature]
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Right Saddle Fitting Part #: 49721-01
Approval #: SH09-5 Serial #: --
WO #: 2008-30 Quantity: 1
Eligibility: Bell 206B Work Status: Manufactured
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May 27/09
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2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Left Saddle Fitting Part #: 47921-02

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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Date

May 27/09

Inspector's Signature

Jeff Clarke

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49721-03

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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Date

May 27/09

Inspector's Signature

Jeff Clarke

GUARDIAN

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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June 23/09
Date

Jeff Clark
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

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June 23/09
Date

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Inspector's Signature

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2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49320-01
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WO #: 2008-30 Quantity: 2
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June 23/09
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2013 - 39th Ave. NE
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TCCA 24-0078
AMF # 73-04

Product: Aft Right Saddle Fitting Part #: 49721-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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June 23/07
Date

Jff Clarke
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Left Saddle Fitting Part #: 47921-02

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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June 23/07
Date

Jff Clarke
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AUTHORIZED RELEASE CERTIFICATE

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TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49721-03

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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June 23/07
Date

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TCCA 24-0078
AMF # 73-04

Product: Forward Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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June 23/01
Date

Jeff Chalk
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

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June 23/01
Date

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Inspector's Signature

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Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Fitting Part #: 49720-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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June 23/09
Date

J.P. Clark
Inspector's Signature

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AUTHORIZED RELEASE CERTIFICATE

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Product: Barrel Nut Part #: 49320-01

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AMF # 73-04

Product: Aft Right Saddle Fitting Part #: 49721-01

Approval #: SH09-5 Serial #: --

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Eligibility: Bell 206B Work Status: Manufactured

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June 27/01
Date

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Inspector's Signature

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2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Left Saddle Fitting Part #: 47921-02

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

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June 27/01
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TCCA 24-0078
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Product: Forward Fitting Part #: 49720-01
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WO #: 2008-30 Quantity: 2
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Mar 22/09
Date

[Signature]
Inspector's Signature

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Product: Barrel Nut Part #: 49320-01
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WO #: 2008-30 Quantity: 2
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Mar 22/09
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[Signature]
Inspector's Signature

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Product: Aft Right Saddle Fitting Part #: 49721-01
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Mar 22/09
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Inspector's Signature

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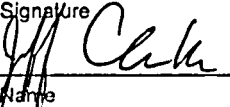
I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

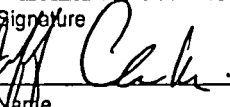
Mar 22/09
Date

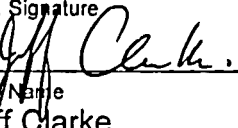
[Signature]
Inspector's Signature

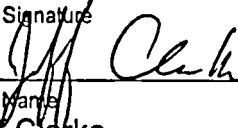
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2008-30	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Beam	49730-01	1	N/A	New	
12. Remarks * RED *						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2009		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


KMH


1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2008-30
6. Item	7. Description Aft Beam	8. Part Number 49731-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks *RED*					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2009		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2008-30
6. Item	7. Description Forward Fitting	8. Part Number 49720-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2009		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2008-30
6. Item	7. Description Barrel Nut	8. Part Number 49320-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2009		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2008-30
6. Item	7. Description Aft RH Saddle Ftg.	8. Part Number 49721-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2009		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2008-30
6. Item	7. Description Aft LH Saddle Ftg.	8. Part Number 49721-02	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2009		14c. Approved Organization Number	
14d. Name		14e. Date (dd/mmm/yyyy)		14f. Approved Organization Number	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2008-30
6. Item	7. Description Barrel Nut	8. Part Number 49721-03	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2009		14c. Approved Organization Number	
14d. Name		14e. Date (dd/mmm/yyyy)		14f. Approved Organization Number	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

Used basket sold to
Peregrine.

Wo 2008-30

KANANASKIS MOUNTAIN HELICOPTERS LTD. ROCKY MOUNTAIN HOUSE, ALBERTA	
A.M.O. No. 64-08	
NOMENCLATURE	CARGO BASKET PROVISIONS
MANUFACTURER	HERO DESIGN
TYPE/MODEL	206B
PART No.	SERIAL No. NSN
TOTAL TIME:	WORK ORDER
T.S.O.	OVERHAUL <input type="checkbox"/> NEW <input type="checkbox"/>
INSPECTED <input type="checkbox"/>	TESTED <input type="checkbox"/> REPAIR <input type="checkbox"/> MODIFICATION <input type="checkbox"/> REMOVAL <input type="checkbox"/>
PREVIOUS CERTIFICATION	C-6790
THE MAINTENANCE DESCRIBED HAS BEEN PERFORMED IN ACCORDANCE WITH THE APPLICABLE STANDARDS OF AIRWORTHINESS.	
NOV 23/11	[Signature]
DATE	NAME OR AUTHORIZED INSPECTOR
	ACA No. / STAMP
DETAILS OF OUTSTANDING WORK AND OTHER INFORMATION ON REVERSE.	

MAINTENANCE RELEASE

To be filed
in Storage.

NOTES:

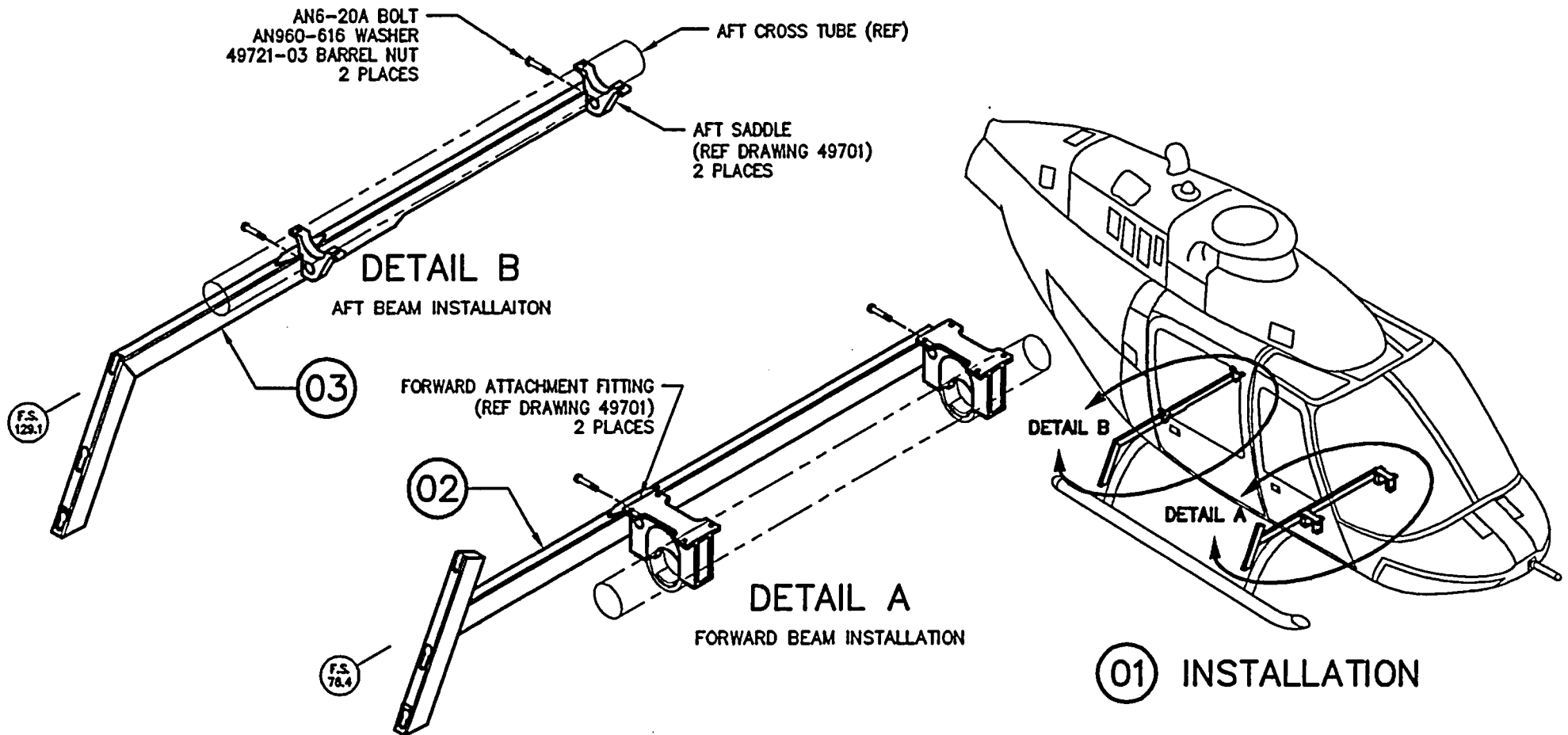
1. HIGH SKID GEAR INSTALLATION IS MANDATORY PREREQUISITE FOR THIS INSTALLATION.

WEIGHT AND BALANCE

ITEM	DESCRIPTION	WEIGHT (LB)	LONGITUDINAL		LATERAL	
			ARM (IN)	MOMENT (LB-IN)	ARM (IN)	MOMENT (LB-IN)
02	FORWARD FITTING (PAIR)	3.42	73.2	250.3	0	0
03/04	AFT FITTING (PAIR)	0.64	127.6	81.6	0	0
01	MOUNTING PROVISIONS INSTALLATION	4.06	81.7	331.9	0	0

THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.	APPROVALS		DATE		<h2 style="text-align: center;">AERO DESIGN LTD.</h2> <p style="text-align: center;">CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca</p>				
	DRAWN: JEFF CLARKE		06 OCT 2008						
	CHECKED: E. BURGOIN				<h3 style="text-align: center;">BELL 206B</h3> <h3 style="text-align: center;">QUICK RELEASE MOUNTING PROVISIONS</h3> <h3 style="text-align: center;">EXTERNAL ATTACHMENT PROVISIONS INSTALLATION</h3>				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1								
		NOT TO SCALE		DWG. SIZE		DWG. NO.		REV.	
		SHEET 2 OF 2		A4		49701		0	

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE	BJC	OCT 06/08



				APPROVALS		DATE		AERO DESIGN LTD.					
				DRAWN: JEFF CLARKE		06 OCT 2008		CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M					
				CHECKED: E. BURGOIN				2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7					
								tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca					
				UNLESS OTHERWISE SPECIFIED				BELL 206B					
				DIMENSIONS ARE IN INCHES.				QUICK RELEASE MOUNTING PROVISIONS					
				TOLERANCES ON:				BEAMS INSTALLATION					
				DECIMALS		ANGLES							
				X.XXX ±0.010		±1/2"							
				X.XX ±0.03									
				X.X ±0.1									
								NOT TO SCALE		DWG. SIZE	DWG. NO.	REV.	
								SHEET 1 OF 2		A4	49702	0	
QTY.				LIST OF MATERIALS									
AN960-616				WASHER									
AN6-20A				BOLT									
2 49721-03				BARREL NUT									
2 49320-01				BARREL NUT									
1 49703-01				04 EXTERNAL ATTACH. PROV.									
1 49701-01				04 EXTERNAL ATTACH. PROV.									
1 49731-01				03 AFT BEAM									
1 49730-01				02 FORWARD BEAM									
1 49702-01				01 INSTALLATION									
01 PART NO.				ITEM		DESCRIPTION							

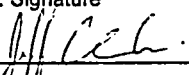
NOTES:

1. EXTERNAL ATTACHMENT PROVISIONS INSTALLED IN ACCORDANCE WITH DRAWING 49701 OR 49703 IS MANDATORY PREREQUISITE FOR THIS INSTALLATION.
2. HIGH SKID GEAR INSTALLATION IS MANDATORY PREREQUISITE FOR THIS INSTALLATION.

WEIGHT AND BALANCE

ITEM	DESCRIPTION	WEIGHT (LB)	LONGITUDINAL		LATERAL	
			ARM (IN)	MOMENT (LB-IN)	ARM (IN)	MOMENT (LB-IN)
02	FORWARD BEAM	11.5	76.4	878.6	12.7	146.2
03	AFT BEAM	10.5	129.1	1355.6	13.6	142.8
04	EXTERNAL ATTACH. PROV. (49701-01)	4.1	81.7	331.9	0	0
01	MOUNTING PROVISIONS INSTALLATION	26.1	98.3	2566.1	11.1	289.0
02	FORWARD BEAM	11.5	76.4	878.6	12.7	146.2
03	AFT BEAM	10.5	129.1	1355.6	13.6	142.8
04	EXTERNAL ATTACH. PROV. (49703-01)	5.3	79.7	423.8	0	0
01	MOUNTING PROVISIONS INSTALLATION	27.3	97.4	2658.0	10.6	289.0

<p>THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECEPT AGREEES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.</p>	APPROVALS	DATE	<h1>AERO DESIGN LTD.</h1> <p>CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca</p>			
	DRAWN: JEFF CLARKE	06 OCT 2008				
	CHECKED: E. BURGOIN		<h2>BELL 206B</h2> <h3>QUICK RELEASE MOUNTING PROVISIONS BEAMS INSTALLATION</h3>			
	<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:</p> <p>DECIMALS ANGLES</p> <p>X.XXX ±0.010 ±1/2"</p> <p>X.XX ±0.03</p> <p>X.X ±0.1</p>					
NOT TO SCALE		DWG. SIZE	DWG. NO.	REV.		
SHEET 2 OF 2		A4	49702	0		

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2018-0176
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice None
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	Forward Fitting	49720-01	2	WO 2008-30	New
2.	Barrel Nut	49320-01	2	WO 2015-123	
3.	Barrel Nut	60622-01 (alt: 49721-03)	2	WO 2018-79	
12. Remarks Certification data: TCCA STC SH09-5					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 	13c. Approved Organization Number AMF 73-04		14b. Signature	14c. Approved Organization Number	
13d. Name Jeff Clarke - AD02	13e. Date (dd/mm/yyyy) 13 July 2018		14d. Name	14e. Date (dd/mm/yyyy)	
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

ACASTA HELI FLIGHT



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

49721-02

Aircraft:

Bell

Model: 206B

Description:

AFT Fitting (LH)

Supplier:

Aero Design

Color:

N/A

WO#:

2012-12

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 49721-03 048C

Aircraft: Bell

Model: 200B

Description: Pad

Supplier: Aero Design

Color: N/A

WO#: 2012-12

PO# N/A





Aero Design Ltd.

**9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)**

Quantity: 1
PN: 49721-01

Aircraft: Bell

Model: 206B

Description: AFT Fitting (RH)

Supplier: Aero Design

Color: N/A

WO#: 2012-12

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

49721-03 OH *gc*

Aircraft:

Bell

Model: 206B

Description:

Pad

Supplier:

Aero Design

Color:

N/A

WO#:

2012-12

PO# N/A



A

WO# _____

Rev. Original 27 May 2013

Address:

Kananaskis Mountain Helicopters Ltd.
888 Nakoda Way
Morley, Alberta
T0L 1N0

Attention:

Jeff Lambert

Phone #:

403-510-5164

We hereby declare that the parts supplied herein do conform with the referenced drawings. Use and installation of the parts may require further approval, and shall also comply with applicable airworthiness standards.


Signature

Product: Bell 206B Mounting Provisions

Reference: Your Purchase Order #: _____

Documents Included with this Shipment:

Supplemental Type Certificate	<u>SH09-5</u>	<u>Issue 1</u>
Document Control List	<u>DCL497-1</u>	<u>Revision 0</u>
Installation Drawing	<u>49703</u>	<u>Revision 0</u>
Release Tags		

Parts and Assemblies Included with this Shipment:

Quantity Ordered	Quantity Shipped	Part Number	Description
2	2	49311-01	Forward Fitting
2	2	49320-01	Barrel Nut
2	2	49740-01	Spacer
4	4	AN4-10A	Bolt
8	8	AN4-14A	Bolt
20	20	AN960-416	Washer
4	4	MS21044N4	Nut
1	1	N/A	Placard – Basket Part Number
1	1	N/A	Placard – Aft Left Fitting Part Number
1	1	N/A	Placard – Aft Right Fitting Part Number
1	1	N/A	Placard – Forward Beam Part Number
1	1	N/A	Placard – Aft Beam Part Number

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Fitting Part #: 49311-01

Approval #: SH00-48, SH09-5 Serial #: --

WO #: 2008-22 Quantity: 2

Eligibility: Bell 206L Series, 407, 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Mar 20/09
Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49320-01

Approval #: SH00-48, SH09-5 Serial #: --

WO #: 2008-22 Quantity: 2

Eligibility: Bell 206L Series, 407, 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Mar 20/09
Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Spacer Part #: 49740-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Mar 20/09
Date

Jeff Clarke
Inspector's Signature

1
MBE
JETS

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Beam Assembly Part #: 49730-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Dec 21/09
Date

Jeff Clark
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Beam Assembly Part #: 49731-01

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Dec 21/09
Date

Jeff Clark
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Fitting Part #: 49720-01
Approval #: SH09-5 Serial #: --
WO #: 2008-30 Quantity: 2
Eligibility: Bell 206B Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Dec 21/09
Date

[Signature]
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49320-01
Approval #: SH09-5 Serial #: --
WO #: 2008-30 Quantity: 2
Eligibility: Bell 206B Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Dec 21/09
Date

[Signature]
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Right Saddle Fitting Part #: 49721-01
Approval #: SH09-5 Serial #: --
WO #: 2008-30 Quantity: 1
Eligibility: Bell 206B Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Dec 21/09
Date

[Signature]
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Left Saddle Fitting Part #: 49721-02

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 1

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Dec 21 / 09 Jff Chk.
Date Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49721-03

Approval #: SH09-5 Serial #: --

WO #: 2008-30 Quantity: 2

Eligibility: Bell 206B Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Dec 21 / 09 Jff Chk.
Date Inspector's Signature